

FIG. 1 (PRIOR ART)

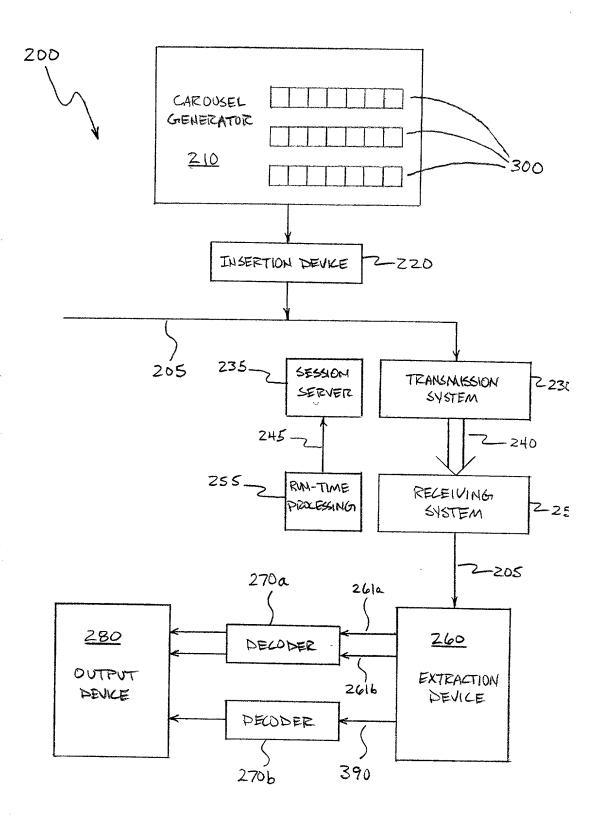


FIG. Z

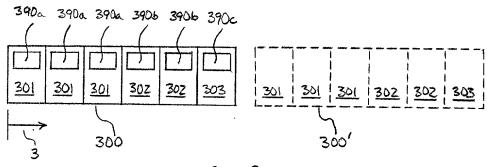
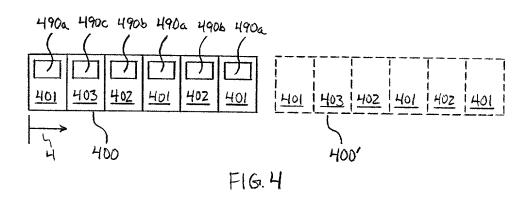
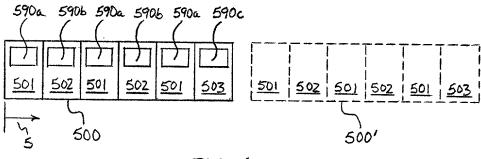
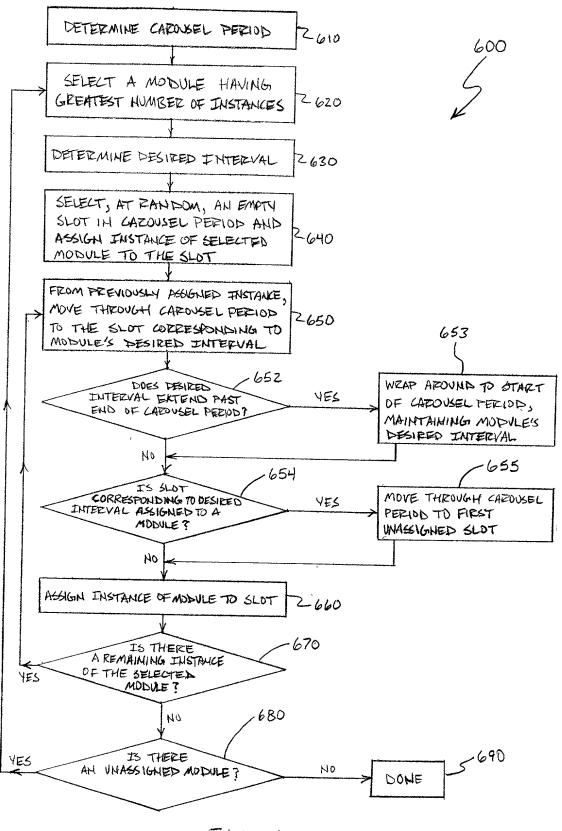


FIG. 3

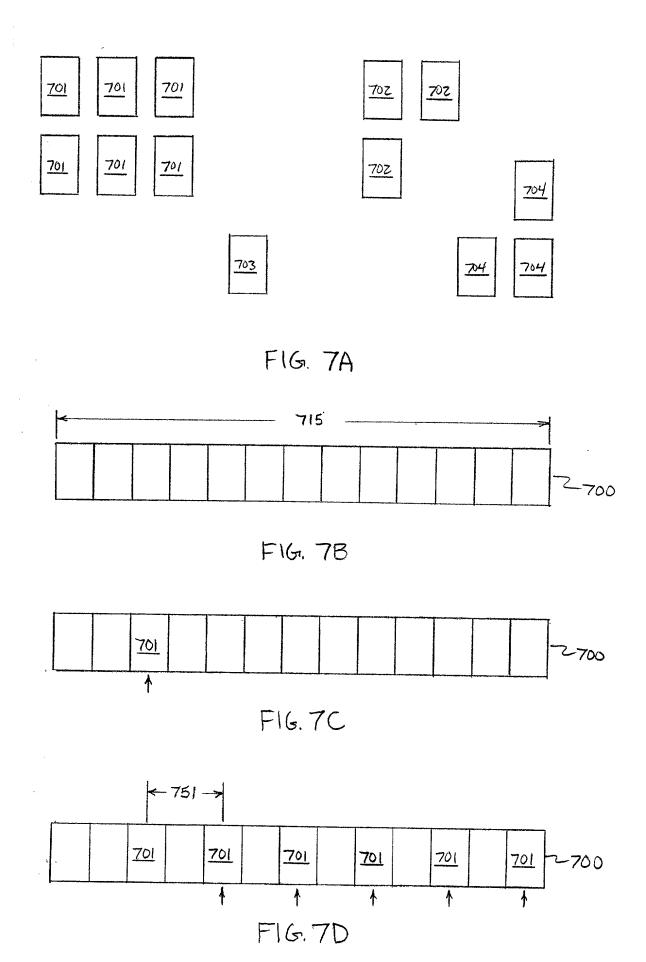


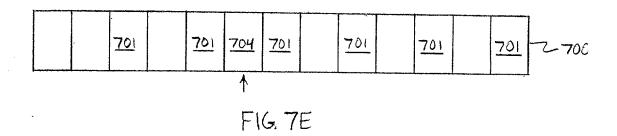


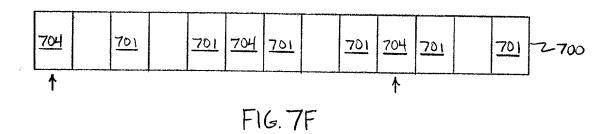
F1G.5

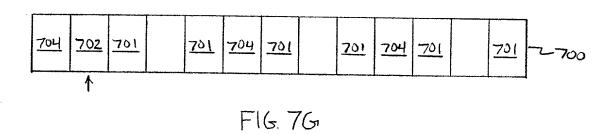


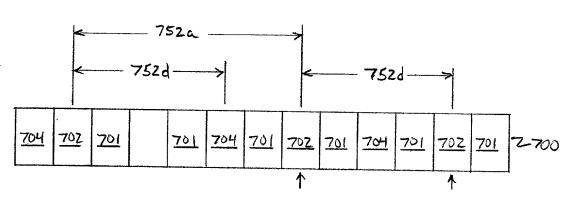
F16.6



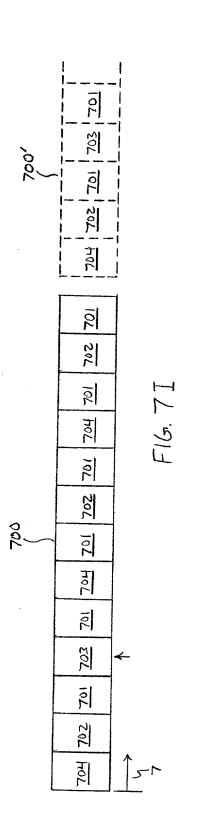


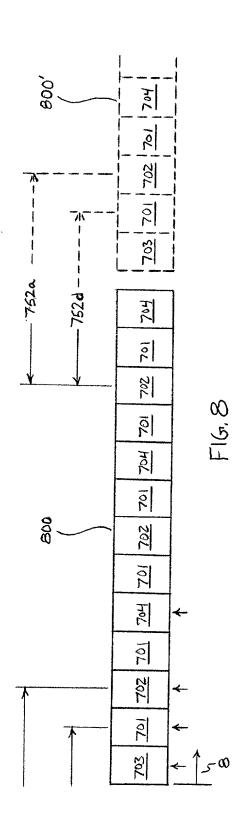


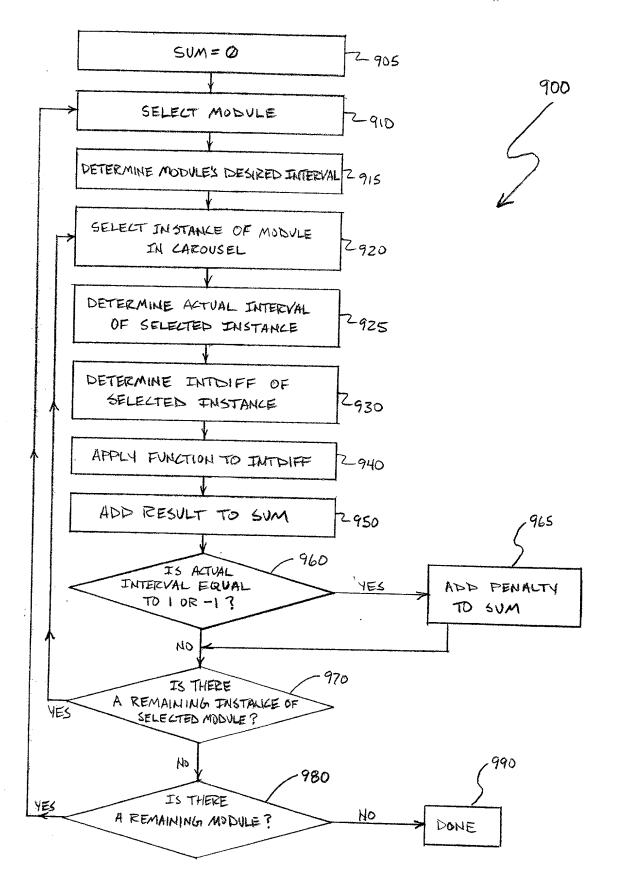




F16.7H







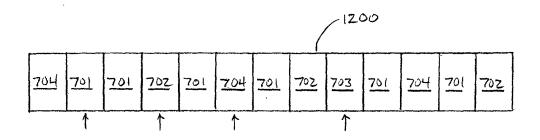
F16.9

MODULE	INSTANCE	PESIKED THTERVAL	ALTUAL INTERVAL	THIDIFF	RESULT	PEHALTY	SUM
701	1 <u>2</u> t	2	3	1	0.3	0	0.3
701	224	2	2	0	0	0	0.3
701	304	2	2.	٥	0	0	0.3
701	44	2	2	0	0	0	0.3
701	55	2	2	0	0	0	0.3
701	65	Z	2	٥	٥	0	0.3
702	151	Н	3	-1	0.3	0	0.6
702	2⊯	4	6	2	0.7	O	1.3
702	34	Н	4	0	0	0	1.3
703	154	13	13	0	0	0	1.3
704	1발	н	5	.]	0.3	0	1.6
704	그맫	4	ч	٥	0	0	1.6
704	374	4	4	0	0	0	1.6
ام 1010	4	~ 1030	4	4 1050	1060	h 1070	1080 (

FIG. 10

				1100					
MODULE	INSTANCE	DESIRED THTERVAL	ACTVAL INTERVAL	INTDIFF	RESULT	PENALTY	SUM		
701	157	2	3	١	0.3	0	0.3		
701	204	2	2	0	0	0	0.3		
701	34	.2	2	; 0	0	0	0.3		
701	니쓰	2	2	0	O	0	0.3		
701	5±5	2	7.	0	. 0	0	0.3		
701	65	2	7.	0	O	0	0.3		
702	154	Ч	5	١	0.3	0	0.6		
702	27	4	4	0	0	0	0.6		
702	329	н	Ч	0	Ø	0	0.6		
703	15	13	13	0	٥	Ø	0.6		
704	[환	н	5	1	0.3	0	0.9		
704	2.08	н	H .	0	0	0	0,9		
704	32	ч	4	0	0	0	0.9		
4	4	4	4	4	5	4) /		
1110	1120	1130	1140	1150	1160	1170	1180		

F16.11



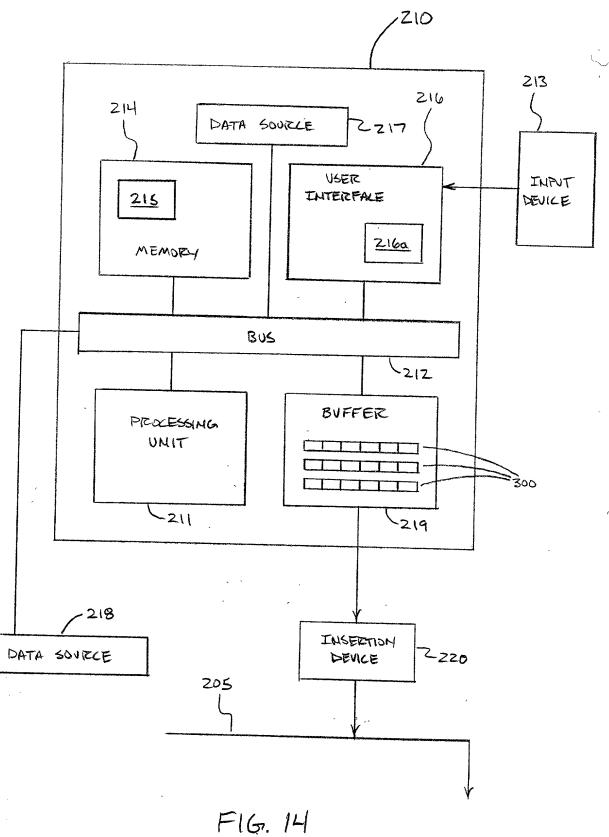
F16. 12

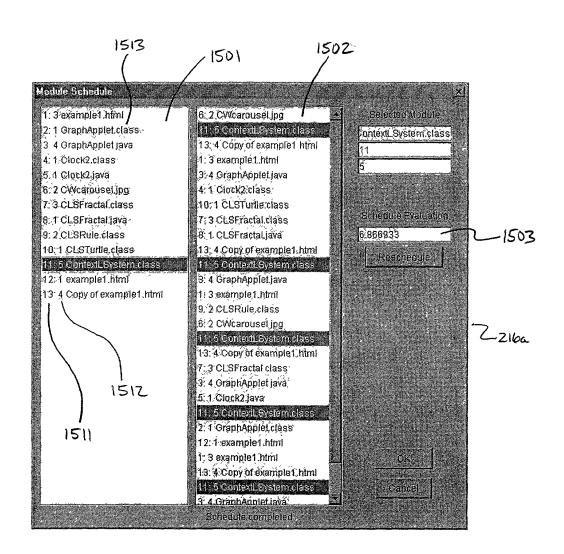
				1300					
MODULE	INSTANCE	DESIRED JATERVAL	ACTVAL INTERVAL	THIDEFF	RESULT	PENALTY	SVM		
701	182	2.	3	1	0.3	0	0.3		
701	214	2	1	-1	0.3	5.0	5.6		
701	379	Z	2	0	٥	0	5.6		
701	45	2	.2	0	0	0	5.6		
701	514	2	3	1	0.3	O	5.9		
701	64	2	2	0	0	0	5.9		
702	154	4	4	0	0	0	5.9		
702	20)	H	4	0	٥	0	5.9		
702	34	4	5		0,3	0	6.2		
703	154	13	/3	0	Ú	0	6.2		
704	뇯	4	5	l	0.3	0	6.5		
704	274	4	5	١	0,3	0	6.8		
704	34	4	3	-1	0.3	0	7.1		
1310	4 1320	h 1330	.4 1340	h 1350	1360	1370	1380 (13 8 5		

F16.13

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